



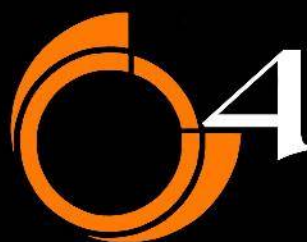
CONTROLES DIRECCIONALES

E8

VÁLVULAS
DIRECCIONALES
OPERADAS
POR PILOTO

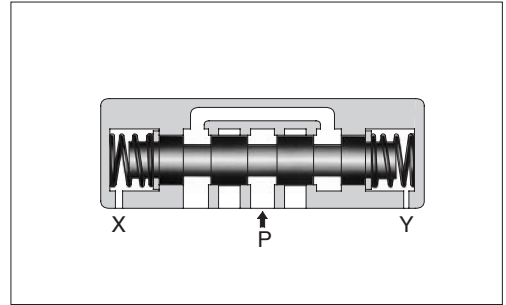
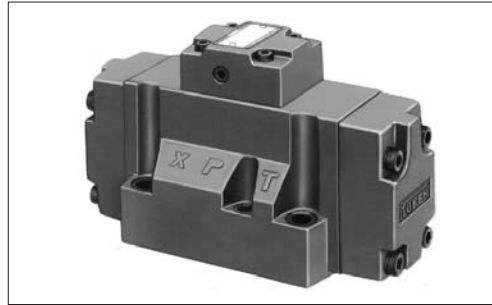


油研工業株式會社



Pilot Operated Directional Valves

These valves perform a change over of spool by hydraulic pilot and shift the direction of oil flow.

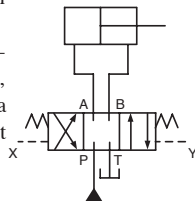


Specifications

Model Numbers	Maximum Flow L/min (U.S.GPM)				Max. Operating Pressure MPa (PSI)	Max. Pilot Pressure MPa (PSI)	Min. Required Pilot Pressure MPa (PSI)	Max. T-Line Back Pressure MPa (PSI)	Approx. Mass kg (lbs.)
	10 MPa (1450 PSI)	16 MPa (2320 PSI)	25 MPa (3630 PSI)	31.5 MPa (4570 PSI)					
DHG-04-3C*-50*	300 (79.3) ^{*1}	300 (79.3) ^{*1}	300 (79.3) ^{*1}	300 (79.3) ^{*1}	31.5 (4570)	25 (3630)	0.8 (120)	21 (3050)	7.4 (16.3)
DHG-04-2N*-50*	300 (79.3)	300 (79.3)	300 (79.3)	300 (79.3)					7.4 (16.3)
DHG-04-2B*-50*	130 (34.3)	70 (18.5)	70 (18.5)	60 (15.9)					7.8 (17.2)
DHG-06-3C*-50*	500 (132) ^{*2}	500 (132) ^{*2}	500 (132) ^{*2}	500 (132) ^{*2}	31.5 (4570)	25 (3630)	0.8 (120) ^{*4}	21 (3050)	11.2 (24.7)
DHG-06-2N*-50*	500 (132)	500 (132)	500 (132)	500 (132)					11.2 (24.7)
DHG-06-2B*-50*	140 (37)	100 (26.4)	90 (23.8)	80 (21.1)					11.7 (25.8)
DHG-06-3H*-50*	500 (132)	500 (132)	500 (132)	500 (132) ^{*3}		21 (3050)	1 (150)		12.0 (26.5)
DHG-10-3C*-40*	1100 (291) ^{*3}	1100 (291) ^{*3}	1100 (291) ^{*3}	1100 (291) ^{*3}	31.5 (4570)	25 (3630)	1 (150) ^{*4}	21 (3050)	43.8 (96.6)
DHG-10-2N*-40*	1100 (291)	1100 (291)	1100 (291)	1100 (291)					43.8 (96.6)
DHG-10-2B*-40*	460 (122)	300 (79.3)	220 (58.1)	200 (52.8)					45.6 (101)
DHG-10-3H*-40*	1100 (291)	1100 (291)	1100 (291) ^{*3}	1100 (291) ^{*3}		21 (3050)	1 (150)		51.6 (114)

Note: Max. flow in the table above represents the value in the flow condition of P→A →B→T (or P→B→A→T) as shown in the circuit diagram right.

In case the valves is used in the condition that either A or B port is blocked, the maximum flow differs according to a hydraulic circuit, therefore, please consult us for details.



- ★ 1. Varies depending on the spool type. For more information, see [page 388](#) for the List of “Standard Model and Maximum Flow” (DSHG-04) for Solenoid Controlled Pilot Operated Directional Valves.
- ★ 2. Varies depending on the spool type and pilot pressure. For more information, see [page 389](#) for the List of “Standard Model and Maximum Flow” (DSHG-06) related to the Solenoid Controlled Pilot Operated Directional Valves.
- ★ 3. Varies depending on the spool type and pilot pressure. For more information, see [page 390](#) for the List of “Standard Model and Maximum Flow” (DSHG-10) related to the Solenoid Controlled Pilot Operated Directional Valves.
- ★ 4. Minimum Pilot Pressure for the models with pilot piston is 1.8 MPa (260 PSI).

Yuken can offer flanged connection valves described below.
Consult us for the details.

Model Numbers	Rated Flow L/min (U.S.GPM)	Max. Operating Pres. MPa (PSI)
DHF-16-***-30*	500 (132)	21 (3050)
DHF-24-***-26*	1200 (317)	
DHF-32-***-21*	2400 (634)	

Pressure Drop

Same as those for Solenoid Controlled Pilot Operated Directional Valves. See [pages 392 and 393](#) for the related information.

Instruction

- In case of Spring Offset Models, directly connect the pilot pressure port "Y" to the reservoir as a drain port.



Model Number Designation

F-	DH	G	-04	-2	B	2	A	-C2	-RA	-H	-50	*
Special Seals	Series Number	Type of Connection	Valve Size	Number of Valve Positions	Spool-Spring Arrangement	Spool Type	Special Two Position Valve	Model with Pilot Choke Valve (Options) ★2	Spool Control Modification (Options) ★2	Built-in Orifice for Pilot Line	Design Number	Design Standard
F: Special Seals for Phosphate ester type fluids (Omit if not required)	DH: Pilot Operated Directional Valve	G: Sub-plate Mounting	04	3	C: Spring Centred	2 , 3 4 , 40 5 , 6 60 , 7 9 , 10 11 , 12	A★3 , B★3 (Omit if not required)	C2: With C2 Choke	R2: With Stroke Adjustment, Both Ends RA: With Stroke Adjustment, Port A End RB: With Stroke Adjustment, Port B End P2: With Pilot Piston, Both Ends PA: With Pilot Piston, Port A End PB: With Pilot Piston, Port B End	—	50	Refer to ★5
			06		N: No-Spring				H: Pressure Centred (Option) ★2	H: Refer to ★4	50	
			10		B: Spring Offset					40		
			Refer to ★1									

★1. For various combination, see the List of Valve Types below.

★2. For the option combinations of the Type (Valve Size) and Options, see the List of Options below.

★3. Refer to the column "valves using neutral position and side position" (Special 2-position valve) on page 426.

★4. In spool-spring arrangement "H" (pressure centred models), in case the pilot pressure is more than 10 MPa (150PSI), please specify that the valve should have the built-in orifice to the pilot line.

★5. Design Standards: None..... Japanese Standard "JIS" and European Design Standard
90..... N. American Design Standard

List of Valve Type

Spool Type	Valve Types			
	Three Positions		Two Positions	
	Spring Centred	Pressure Centred [★]	No-Spring	Spring Offset
	Graphic Symbols			
2		3C2	3H2	2N2
3		3C3	3H3	2N3
4		3C4	3H4	2N4
40		3C40	3H40	2N40
5		3C5	3H5	
6		3C6	3H6	
60		3C60	3H60	
7		3C7	3H7	2N7
9		3C9	3H9	
10		3C10	3H10	
11		3C11	3H11	
12		3C12	3H12	

★: Pressure Centered Models are not available for the Valve Size of "04".

List of Options

Model Numbers	Option Code							
	3H*	C2	R2	RA	RB	P2	PA	PB
DHG-04-3C*	×	○	○	○	○	×	×	×
DHG-04-2N*	×	○	○	○	○	×	×	×
DHG-04-2B*	×	○	×	○	×	×	×	×
DHG-06-3C*	×	○	○	○	○	○	○	○
DHG-06-2N*	×	○	○	○	○	○	○	○
DHG-06-2B*	×	○	×	○	×	×	○	×
DHG-06-3H*	○	○	×	×	×	×	×	×
DHG-10-3C*	×	○	○	○	○	○	○	○
DHG-10-2N*	×	○	○	○	○	○	○	○
DHG-10-2B*	×	○	×	○	×	×	○	×
DHG-10-3H*	○	○	×	×	×	×	○	×

Note. ○ Mark: Available
× Mark: Not Available

Sub-plate

Valve Model Numbers	Japanese Standard "JIS"			European Design Standard			N. American Design Standard		
	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)
DHG-04	DHGM-04-20	Rc 1/2	4.4 (9.7)	DHGM-04-2080	1/2 BSP.F	4.4 (9.7)	DHGM-04-2090	1/2 NPT	4.4 (9.7)
	DHGM-04X-20	Rc 3/4	4.1 (9.0)	DHGM-04X-2080	3/4 BSP.F	4.1 (9.0)	DHGM-04X-2090	3/4 NPT	4.1 (9.0)
DHG-06	DHGM-06-50	Rc 3/4	7.4 (16.3)	DHGM-06-5080	3/4 BSP.F	8.5 (18.7)	DHGM-06-5090	3/4 NPT	7.4 (16.3)
	DHGM-06X-50	Rc 1	7.4 (16.3)	DHGM-06X-5080	1 BSP.F	8.5 (18.7)	DHGM-06X-5090	1 NPT	7.4 (16.3)
DHG-10	DHGM-10-40	Rc 1-1/4	21.5 (47.4)	DHGM-10-4080	1-1/4 BSP.F	21.5 (47.4)	DHGM-10-4090	1-1/4 NPT	21.5 (47.4)
	DHGM-10X-40	Rc 1-1/2	21.5 (47.4)	DHGM-10X-4080	1-1/2 BSP.F	21.5 (47.4)	DHGM-10X-4090	1-1/2 NPT	21.5 (47.4)

- Sub-plates are available. Specify the sub-plate model number from the table above.
When sub-plates are not used, the mounting surface should have a good machined finish.
- Sub-plates are shared with those for Solenoid Controlled Pilot Operated Directional Valves. Refer to [pages 401 to 403](#) for dimensions.

Mounting Bolts

Model Numbers	Socket Head Cap Screw			
	Japanese Standard "JIS" European Design Standard	N. American Design Standard	Qty.	Tightening Torque Nm (in. lbs)
DHG-04	M6 × 45 Lg.	1/4-20 UNC × 1-3/4 Lg.	2	12-15 (106-133)
	M10 × 50 Lg.	3/8-16 UNC × 2 Lg.	4	58-72 (513-637)
DHG-06	M12 × 60 Lg.	1/2-13 UNC × 2-1/2 Lg.	6	100-123 (885-1089)
DHG-10	M20 × 75 Lg.	3/8-16 UNC × 2 Lg.	6	473-585 (4186-5177)

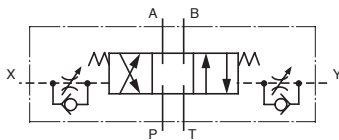
Options

Models with Pilot Choke Adjustment (C2)

When the adjustment screw is turned clockwise, changeover speed of the spool becomes slow. In case of the spring centred valves in particular, making slow of the returning speed of the spool to the neutral position is possible with a C2 choke valve. These choke valves can be used in combination with valves of spring centred, no spring, spring offset, pressure centred and the valves with stroke adjustment.

Graphic Symbols

Spring Centred Models

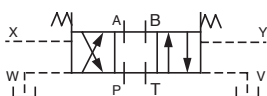


Models with Pilot Piston (P*)

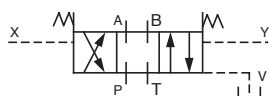
The valves with a pilot piston can be used when the high speed changeover of the spool is required. However, please note that in case of spring centred valves, there is no change in the returning speed of the spool to the neutral position even with the pilot piston.

Graphic Symbols

Spring Centred Models with Pilot Piston on Both Ends (P2)



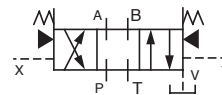
Spring Centred Models with Pilot Piston on Port "A" End (PA)



Pressure Centred Models (3H*)

The pressure centred type can be used when the returning of the spool to the neutral position is required to be done firmly.

Graphic Symbol

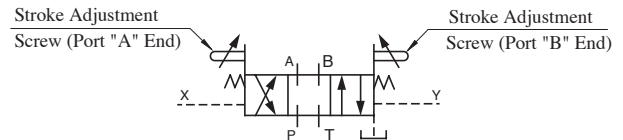


Models with Stroke Adjustment (R*)

When the adjustment screw is screwed in, the spool stroke becomes short and flow rate reduces

Graphic Symbol

Spring Centred Models with Stroke Adjustment on Both Ends (R2)



Additional Mass of Options

Add the mass described below to the mass of standard models on [page 423](#) if options are required.

kg (lbs.)

Model Numbers	With Pilot Choke Valve	With Pilot Piston		With Stroke Adjustment	
		P2	PA PB	R2	RA RB
DHG-04	0.65 (1.4)	—	—	1.0 (2.2)	0.5 (1.1)
DHG-06	0.65 (1.4)	1.0 (2.2)	0.5 (1.1)	1.2 (2.6)	0.6 (1.3)
DHG-10	0.65 (1.4)	3.6(7.9)	1.8 (4.0)	3.7 (8.2)	1.85 (4.1)

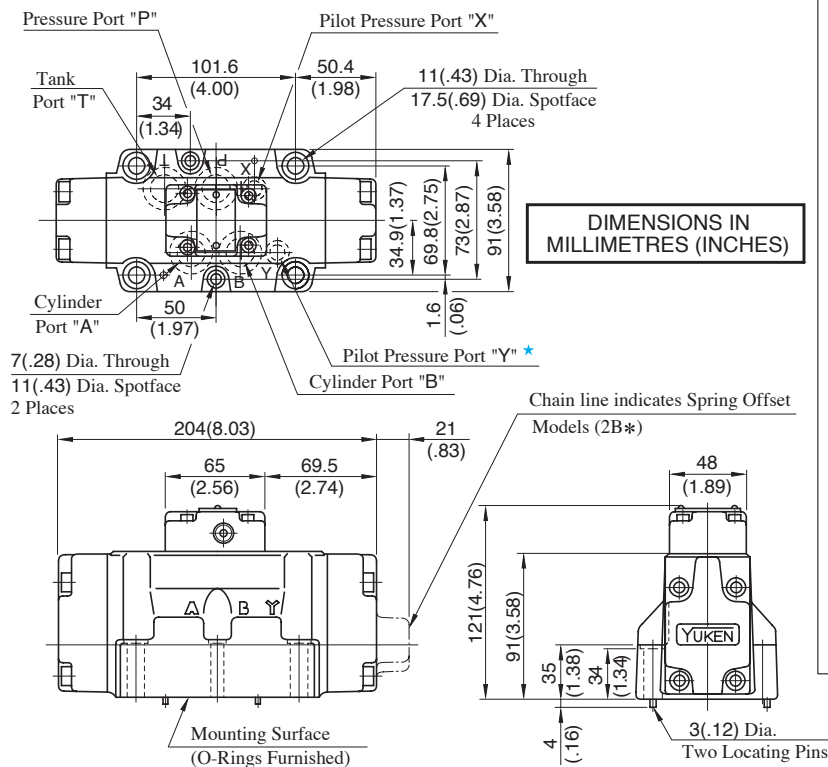
Valves Using Neutral Position and Side Position (Special Two Position Valve)

In addition to the standard two positions valves (2B*), the following two types of two positions valves are available: valves with neutral position and pilot Y pressure position (2B* A), valves with neutral position and pilot X pressure position (2B* B).

Model Numbers	Graphic Symbols
04 DHG-06-2B* <u>A</u> 10	
DHG-*-2B2A	
DHG-*-2B3A	
DHG-*-2B4A	
DHG-*-2B40A	
DHG-*-2B5A	
DHG-*-2B6A	
DHG-*-2B60A	
DHG-*-2B7A	
DHG-*-2B9A	
DHG-*-2B10A	
DHG-*-2B11A	
DHG-*-2B12A	

Model Numbers	Graphic Symbols
04 DHG-06-2B* <u>B</u> 10	
DHG-*-2B2B	
DHG-*-2B3B	
DHG-*-2B4B	
DHG-*-2B40B	
DHG-*-2B5B	
DHG-*-2B6B	
DHG-*-2B60B	
DHG-*-2B7B	
DHG-*-2B9B	
DHG-*-2B10B	
DHG-*-2B11B	
DHG-*-2B12B	

DHG-04-***-50/5090

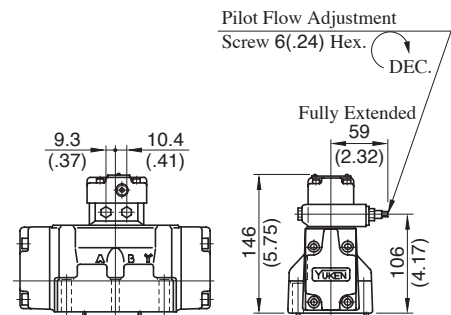


Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate on [page 401](#).

Mounting Surface: ISO 4401-AD-07-4-A

Options

Models with Pilot Choke Valve DHG-04-***-C2



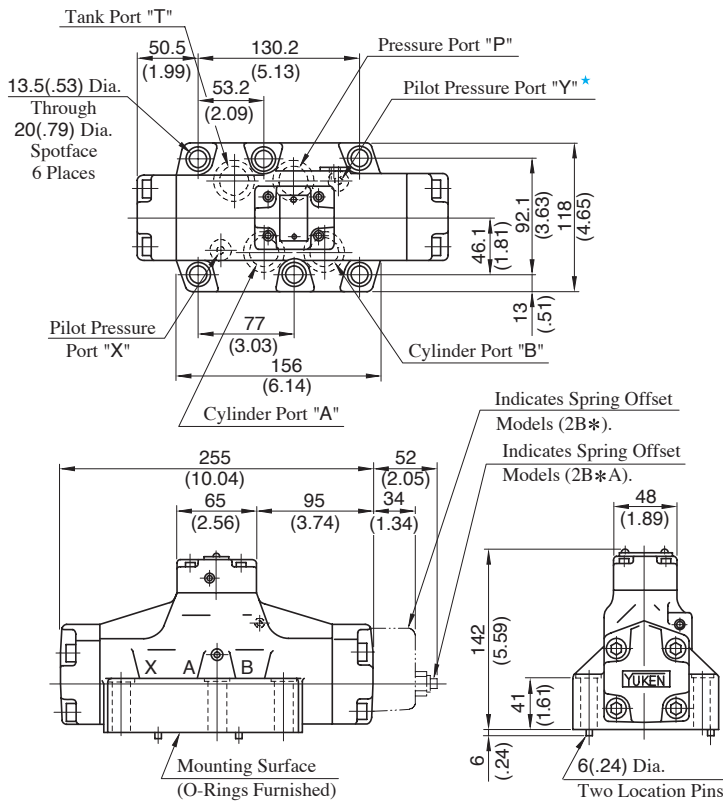
Models with Stroke Adj. (R*)

Outside dimensions are the same as those of the main valve of Solenoid Controlled Pilot Operated Directional Valves (DSHG-04). See [page 405](#).

★ For Spring Offset Models (2B*, 2B*A, 2B*B), it functions as drain port. When that model is used, directly connect it to the reservoir.

DHG-06-***-50/5090

Mounting surface: ISO 4401-AE-08-4-A



Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in [page 402](#).

Options

Models with Pilot Choke Valve DHG-06-***-C2

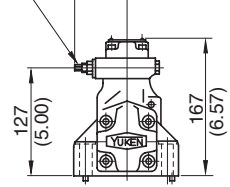
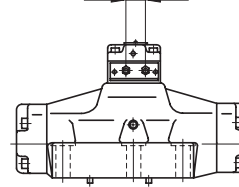
Pilot Flow Adjustment Screw

6 (.24) Hex.

DEC.

Fully Extended

59 (2.32)



- **Pressure Centred Models (3H*)**
- **Models with Stroke Adjustment (R*)**
- **Models with Pilot Piston (P*)**

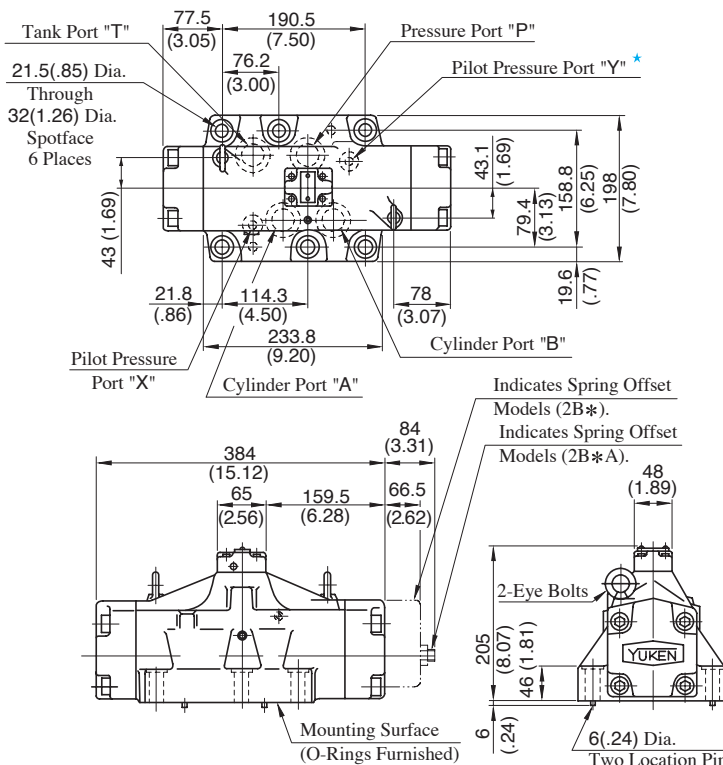
The outside dimensions of the above options are the same as those of the main valve of Solenoid Controlled Pilot Operated Directional Valve (DSHG-06). See [page 405](#).

★ In case of Spring Offset Model (2B*, 2B*^A_B), it functions as a drain port. When that model is used, directly connect it to the reservoir.

DIMENSIONS IN
MILLIMETRES (INCHES)

DHG-10-***-40/4090

Mounting surface: ISO 4401-AF-10-4-A



Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in [page 403](#).

Options

Models with Pilot Choke Valve DHG-10-***-C2

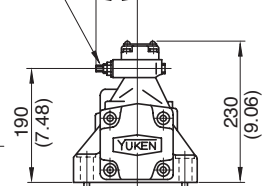
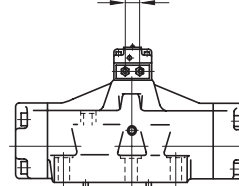
Pilot Flow Adjustment Screw

6 (.24) Hex.

DEC.

Fully Extended

59 (2.32)



- **Pressure Centred Models (3H*)**
- **Models with Stroke Adjustment (R*)**
- **Models with Pilot Piston (P*)**

The outside dimensions of the above options are the same as those of the main valve of Solenoid Controlled Pilot Operated Directional Valves (DSHG-10). See [page 405](#).

★ In case of Spring Offset Model (2B*, 2B*^A_B), in functions as a drain port. When that model is used, directly connect it to the reservoir.

E



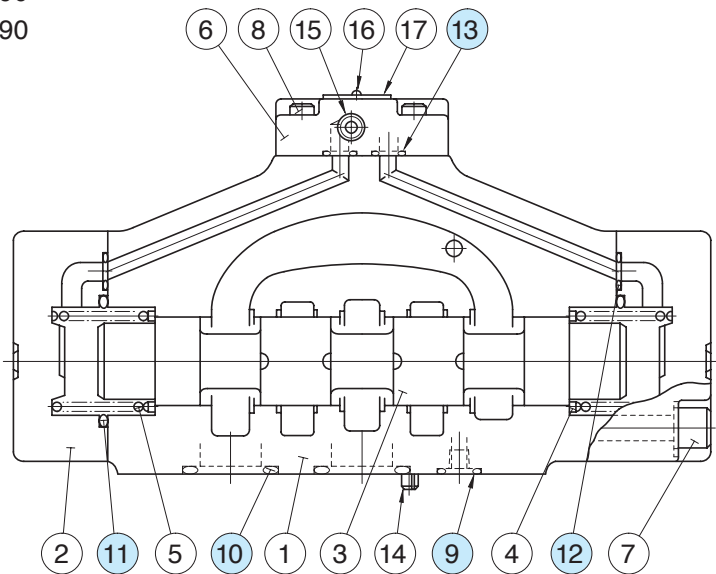
Pilot Operated Directional Valves

■ List of Seals

DHG-04-***-50/5090

DHG-06-***-50/5090

DHG-10-***-40/4090



Item	Name of Parts	Part Numbers			Qty
		DHG-04	DHG-06	DHG-10	
9	O-Ring	SO-NB-P9	SO-NB-P14	SO-NB-P20	2
10	O-Ring	SO-NB-P22	SO-NB-P30	SO-NB-P42	4
11	O-Ring	SO-NB-P34	SO-NB-P40	SO-NB-G65	2
12	O-Ring	SO-NB-P9	SO-NB-P10	SO-NB-P14	2
13	O-Ring	SO-NB-P9	SO-NB-P9	SO-NB-P9	4

Note: When ordering the o-rings, please specify the seal kit number from the table below.

Valve Model Numbers	Seal Kit Numbers
DHG-04-***-50/5090	KS-DHG-04-50
DHG-06-***-50/5090	KS-DHG-06-50
DHG-10-***-40/4090	KS-DHG-10-40



油研工業株式会社

4ManPro

Elements For Manufacturing Processes



4ManPro

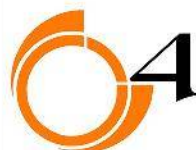
Mexico Branch Office

Elements For Manufacturing Processes

MEXICO BRANCH OFFICE

Roberto Diaz No. 401
Ciudad Industrial
Aguascalientes, Ags.
México
20290

4ManPro@4ManPro.com
(449) 171 3420
www.4ManPro.com/SPA/



USA BRANCH OFFICE

Pennzoil Place
700 Milam
Suite 1300
Houston, Tx, USA
77002

4ManPro-USA@4ManPro.com
+1 (832) 871 5022
www.4ManPro.com/ENG/