



## Product introduction

### Description



vertical installation



horizontal installation

### Hygienic pressure transmitter

Hygienic pressure transmitter, designed for food and pharmaceutical industry, is suitable for CIP/SIP cleaning and sterilization. Smart compact design, the welded process diaphragm medium parts is made of high quality stainless steel 316L, roughness 0.4um, filling fluid with hygiene standard in line with FDA certification, variety of international standard process connections are available.

### Main parameters

Pressure types	Gauge pressure
Measuring range	10kPa-3MPa, please refer to the ordering information chapter
Output signal	4-20mA, 4-20mA+HART, customer
Reference accuracy	±0.2% URL, ±0.5% URL, customer

### Measuring medium

viscous, paste-like, adhesive, crystallising, particulates containing and contaminated media

### Field of application

Pressure, level

### Approvals





Technical specifications

Nominal value	Smallest calibratable span	Lower range limit (LRL)	Upper range limit (URL)	Over pressure limit*
40kPa	10kPa	-40kPa	40kPa	1MPa
250kPa	25kPa	-100kPa	250kPa	4MPa
1MPa	100kPa	-100kPa	1MPa	6MPa
3MPa	300kPa	-100kPa	3MPa	15MPa

The unit of the measuring range above can be converted into kg/cm<sup>2</sup>, MPa and kPa. Provide other measuring range according to requirements. Adjust requirements: lower range value (LRV) and upper range value (URV) can be adjusted within the scope of the upper and lower range limit, minimum measuring range ≤ |URV - LRV| ≤ maximum measuring range.

\*Limit value of over pressure: depends on the pressure value of the parts with lowest pressure capacity

Standard specifications and reference conditions

Test standard: GB/T28474 / IEC60770; zero based-calibration span, linear output, silicone oil filling, 316L stainless steel isolation diaphragm.

Performance specifications

The overall performance including but not limited to **【Reference accuracy】**, **【Environment temperature effects】**, **【Static pressure effects】** and other comprehensive error

Typical accuracy: ±0.2% URL

Stability: ±0.2% URL/year

Reference accuracy

Including linearity, hysteresis and repeatability. calibration temperature: 20°C±5°C

Linear output accuracy	Typical	±0.2% URL	Nominal value 40kPa, 250kPa 1MPa, 3MPa
	Max value	±0.5% URL	

The accuracy of square root output is 1.5 times of above linear reference output accuracy.

Ambient temperature effects

Within the range -20-80°C total impact ±0.2% URL/10K

Power supply effects

Zero and span change should not be more than ± 0.005% URL/V when power supply changes in 10.5/16.5-55VDC

Loading effects

Zero and span change should not be more than ± 0.05% URL/kΩ

Vibration effects

Vibration resistance According to IEC60068-2-6 , 10g RMS (25-2000HZ)

Impact resistance According to IEC60068-2-27 , 500g/1ms

Output signal

Signal	Type	Output
4-20mA	Linearity	Two wire
4-20mA+AHRT	Linearity	Two wire

Insulation resistance

≥20MΩ@ reference, 100VDC

## Technical specifications

### Damping time

Total damping time constant: equal to the sum of damping time of amplifier and sensor capsule
Damping time of amplifier : 0-100S adjustable
Damping time of sensor capsule (isolation sensor diaphragm and silicon filling oil) ≤0.2S
Startup after power off: ≤6S
Normal services after data recovery: ≤31S

### Weight

Net weight: about 0.6kg ( without mounting bracket and process connection adaptor )

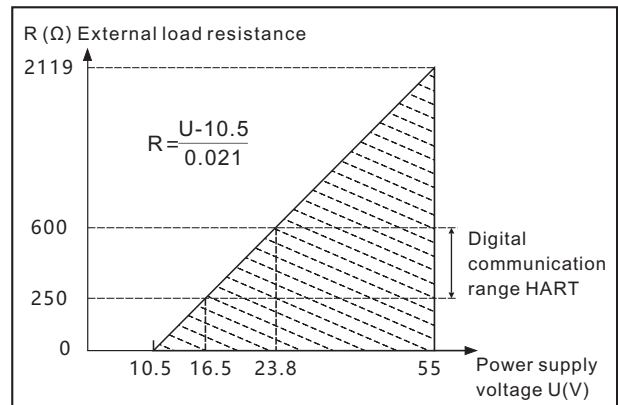
### Environment condition

Items	Operational condition
Media temperature	-40-85°C, integrated LCD display: -20-70°C
Storage temperature	-40-110°C, integrated LCD display: -40-85°C
Isolated filling fluid temperature	connection:-25-80°C
	Cooling element connector:-40-150°C
Working humidity	0-95%RH
Proction class	IP67
Dangerous condition	ExiallCT4(GYB16.1965X)**
*Using heat exchange connector may lead to zero offset and temperature drift. The degree depends on mounting position and filling fluid	
**Please contact the engineer for details	

### Power supply

Item	Operating conditions
Standard	10.5-55VDC
HART protocol	16.5-55VDC, communication load resistance 250Ω
Load resistance	0-2119Ω for operation, 250-600Ω for HART protocol
Transmission distance	<1000 meters
Power consumption	≤500mW@24VDC, 20.8mA

### Power supply and load requirements





## Technical specifications

## EMC environment

NO.	Test items	Basic standards	Test conditions	Performance level
1	Radiated interference	GB/T 9254/CISPR22	30MHz-1000MHz	OK
2	Conducted interference (DC power port)	GB/T 9254/CISPR22	0.15MHz-30MHz	OK
3	Electrostatic discharge immunity test (ESD)	GB/T 17626.2/IEC61000-4-2	4kV(Contact),8kV(Air)	B(Note2)
4	Immunity to radio frequency EM-fields	GB/T 17626.3/IEC61000-4-3	10V/m(80MHz-1GHz)	A(Note1)
5	Power frequency magnetic field Immunity test	GB/T 17626.8/IEC61000-4-8	30A/m	A(Note1)
6	Electrical fast transient / Burst Immunity test	GB/T 17626.4/IEC61000-4-4	2kV(5/50ns,100kHz)	B(Note2)
7	Surge immunity requirements	GB/T 17626.5/IEC61000-4-5	1kV(Line to line) 2kV(Line to ground) (1.2us/50us)	B(Note2)
8	Immunity to conducted disturbances induced by radio frequency fields	GB/T 17626.6/IEC61000-4-6	3V(150kHz-80MHz)	A(Note1)

(Note 1) Performance level A: The performance within the limits of normal technical specifications.

(Note 2) Performance level B: Temporary reduction or loss of functionality or performance, it can restore itself. The actual operating conditions, storage and data will not be changed.



Menu function

Transmission module type

Output signal	Local control	Remote control
4-20mA+HART	LCD/3 buttons on body	HART
4-20mA	LCD/3 buttons on body	-

LCD display unit

Display mode	Details
PV	Process variable shows on main screen, percentage and progress bar shows on secondary screen
mA	Current shows on main screen, percentage and progress bar shows on secondary screen
%	Percentage shows on main screen, percentage and progress bar shows on secondary screen

Unit

Unit	Definition
kPa	Kilopascal
MPa	Megapascals
bar	Bar
psi	Pounds per square inch
mmHg	Millimetre(s) of mercury@0°C
mmH2O	Millimeter of water@4°C
mH2O	Meter of water@4°C
inH2O	Inches of water@4°C
ftH2O	Feet of water@4°C
inHg	Inches of mercury@0°C
mHg	Meter mercury column@0°C
TORR	Torr
mbar	Millibar
g/cm2	Gram per square centimeter
kg/cm2	Kilogram per square centimeter
Pa	PA
ATM	Standard atmospheric pressure
mm	Millimeter(Note1)
m	Meter(Note1)

Note1: length unit need mark medium density

Measuring menu set

Mark	State
URV	Upper range value
LRV	Lower range value

Damping time

Units	Setting range
S	0-100

Analog output type

Parameters	Output type
mA LINER	Linearity
mA $\sqrt{\quad}$	Square root

Alarm signal

Parameters	Alarm signal
ALARM NO	None
ALARM H	20.8mA
ALARM L	3.8mA

Fix output

Parameters	Fix output value
FIX/C NO	None
3.8000	3.8000mA
4.0000	4.0000mA
8.0000	8.0000mA
12.000	12.000mA
16.000	16.000mA
20.000	20.000mA
20.800	20.800mA

Quick menu

Parameter	Instruction
PV=0	Set current output to zero value, used to correct the error caused by static pressure and installation.
Zero adjustment	4mA re-range with pressure
Span adjustment	20mA re-range with pressure
Restore factory setting	Restore backup data when error

## Product selection instruction

### Sensor select instruction

Code	Nominal value	Description
S403G	40kPa	Range -40kPa-40kPa, smallest calibratable span 10kPa
S254G	250kPa	Range -100kPa-250kPa, smallest calibratable span 25kPa
S105G	1MPa	Range -100kPa-1MPa, smallest calibratable span 100kPa
S305G	3MPa	Range -100kPa-3MPa, smallest calibratable span 300kPa

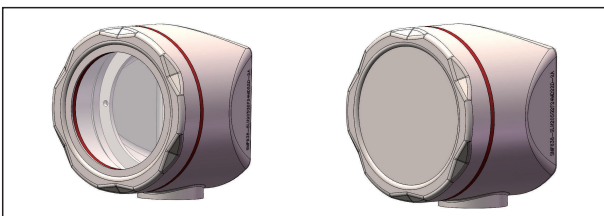
Adjust requirements: lower range value (LRV) and upper range value (URV) can be adjusted within the scope of the upper and lower range limit, minimum measuring range  $\leq |URV - LRV| \leq$  maximum measuring range

Code	Position	Instruction
F	Sensor seal	Stainless steel welding seal

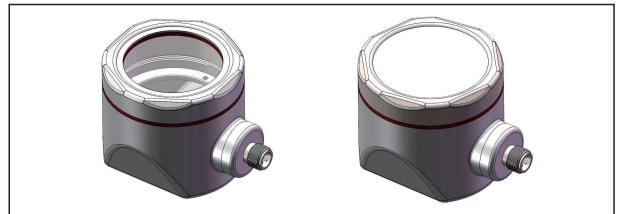
### Electrical connection

Code	Item	Description
F1	Electrical connection	Stainless steel terminal, aviation plug M12*1 (4 pin) (H2), IP67, vertical mounting
F2		Stainless steel terminal, aviation plug M12*1 (4 pin) (H2), IP67, horizontal mounting

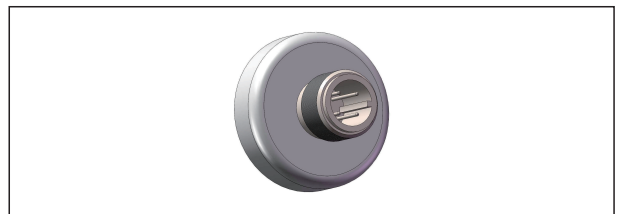
### Housing(F1)



### Housing(F2)

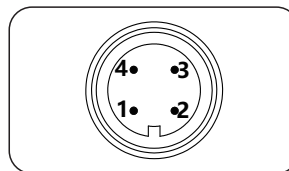


### Aviation plug, M12\*1, 4 pin(H2)



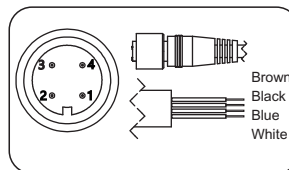
### Aviation plug, M12\*1, 4 pin(H2)

#### Aviation plug, M12\*1, 4 pin(H2)



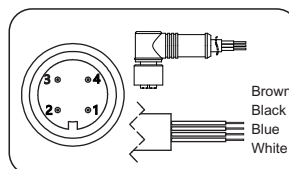
Label	Two wires
1	Power+
2	
3	
4	Power-

#### Aviation plug straighter(J1)



Label	Two wires
1/Brown	Power+
2/White	
3/Blue	
4/Black	Power -

#### Aviation plug elbow(J2)

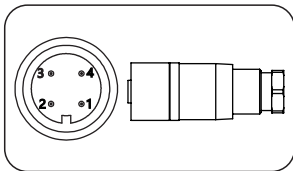


Label	Two wires
1/Brown	Power+
2/White	
3/Blue	Key-z
4/Black	Power -

## Product selection instruction

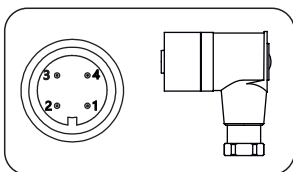
### Electrical connection accessories

#### Aviation plug straighter(J4)



Label	Two wires
1	Power+
2	
3	
4	Power -

#### Aviation plug elbow(J5)

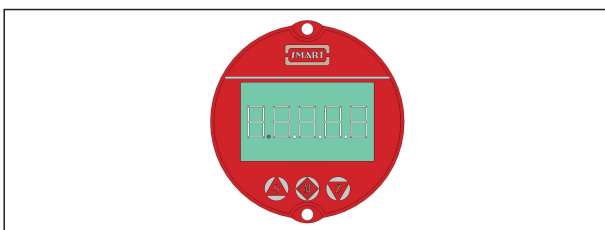


Label	Two wires
1	Power+
2	
3	
4	Power -

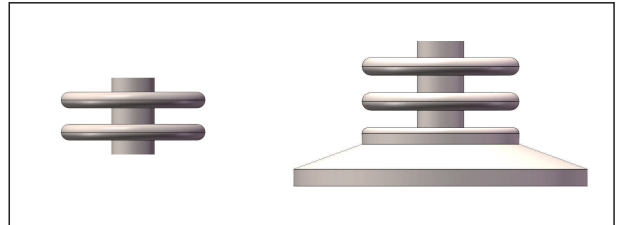
### Transmission module

Code	Items	Description
F	Output signal	4-20mA two wire, power supply: 10.5-55VDC
H		4-20mA+HART two wire, power supply: 16.5-55VDC
A	Display	Without display
C		With LCD display

### Display module(C)



### Cooling element connector (HT)

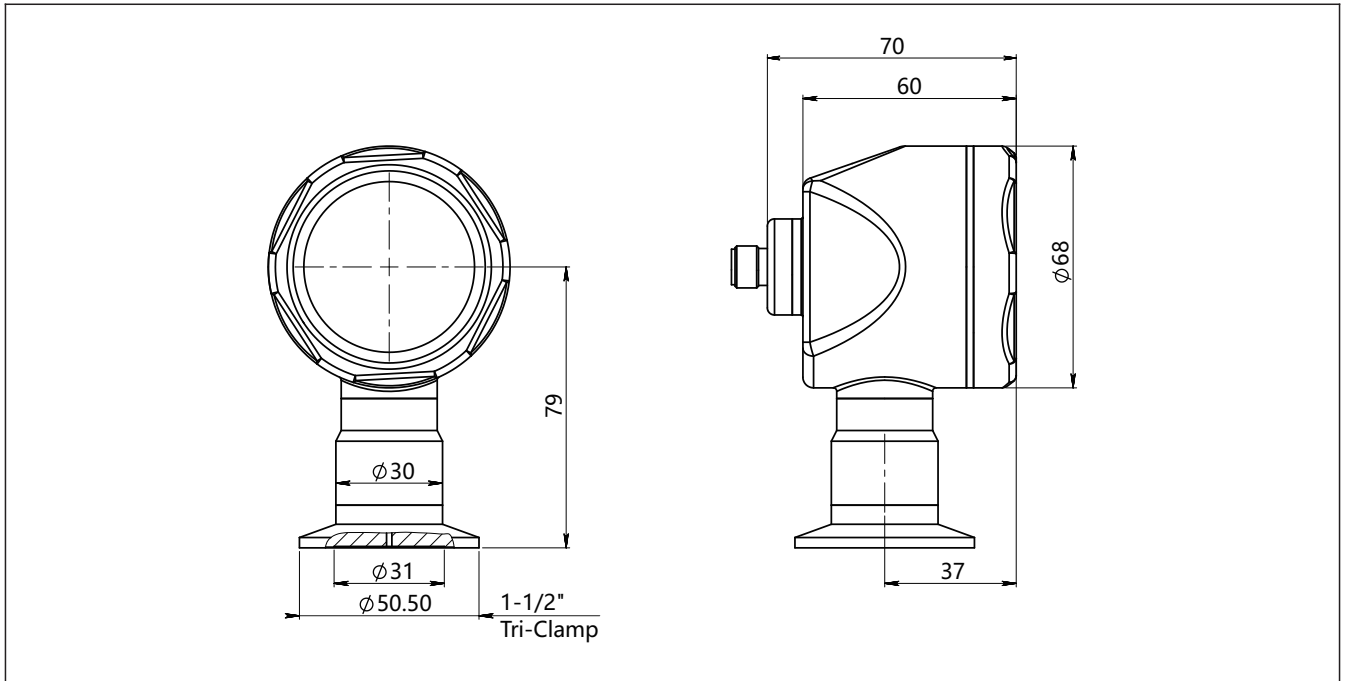


### Process connection select instruction

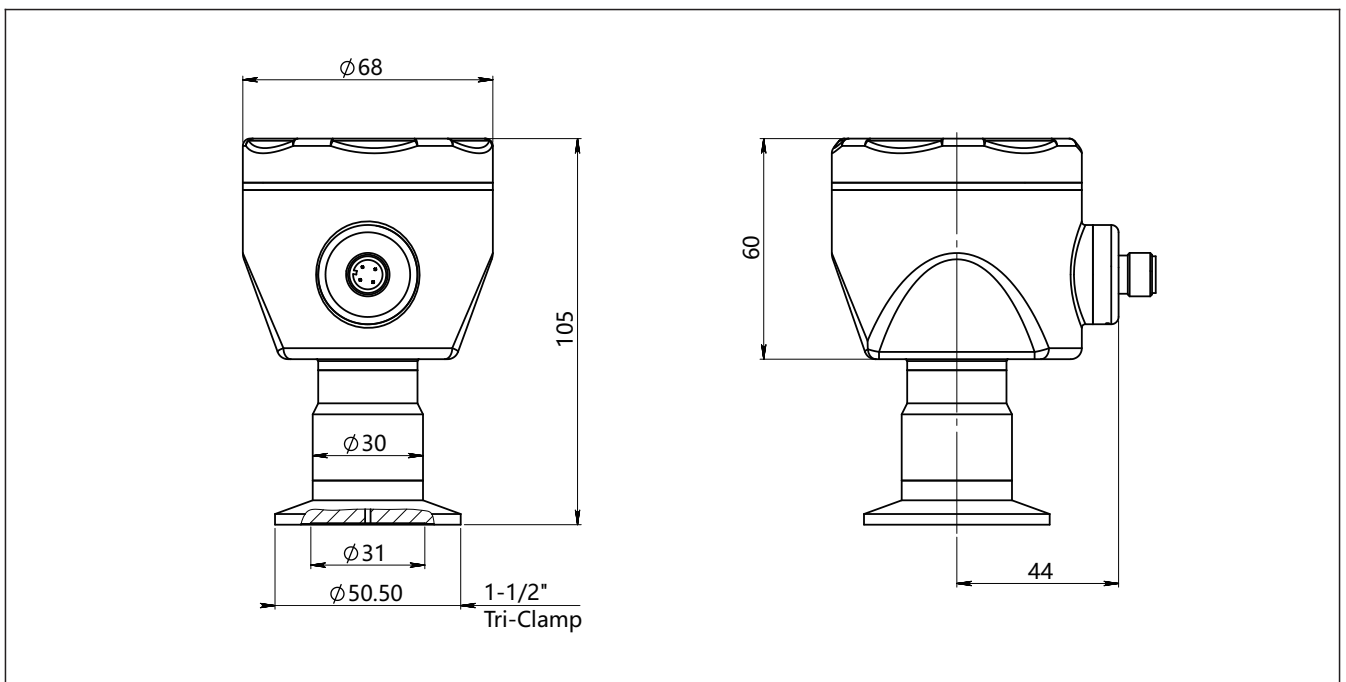
Code	Items	Description
4	Process connector material	Stainless steel, SUS304
6		Stainless steel, SUS316
NT	Connection type	Standard connection, medium temperature: -25-85°C
HT		Cooling element connector, medium temperature: -40-150°C
F	Isolation fluid filling	Sanitary fluid filling, Neobee M-20
S		Silicon oil filling, suitable medium temperature: -45-205°C
S	Isolation diaphragm material	Stainless steel, SUS316L
H		Hastelloy alloy
K01	Process connection specifications	Tri-Clamp 1-1/2"
K02		Tri-Clamp 2"
K03		DIN32676 DN32
K04		DIN32676 DN40
K05		DIN32676 DN50
K06		ISO2852 Dn38
K07		ISO2852 DN40
K08		ISO2852 DN51
K09		DIN11851 DN25
K10		DIN11851 DN40
K11		DIN11851 DN50
K12		SMS DN1-1/2"
K13		SMS DN2"
K14		IDF DN1-1/2"
K15		IDF DN2"
K18		DRD
K20		Plug in tulle flush sanitary-clamp

Product drawing and dimension

Standard drawing and dimension with display(C)/ without display (A)vertical installation(F1)(unit:mm)



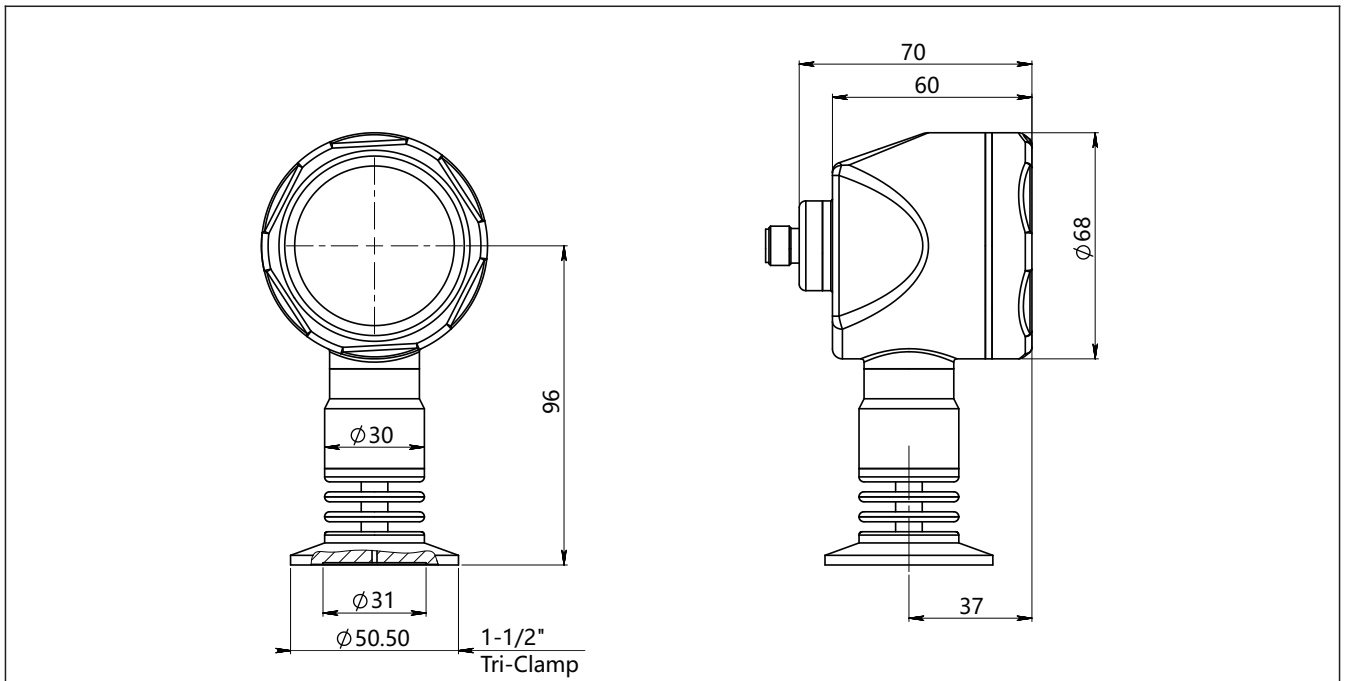
Standard drawing and dimension with display© / without display(A) horizontal installation(F2)(unit:mm)



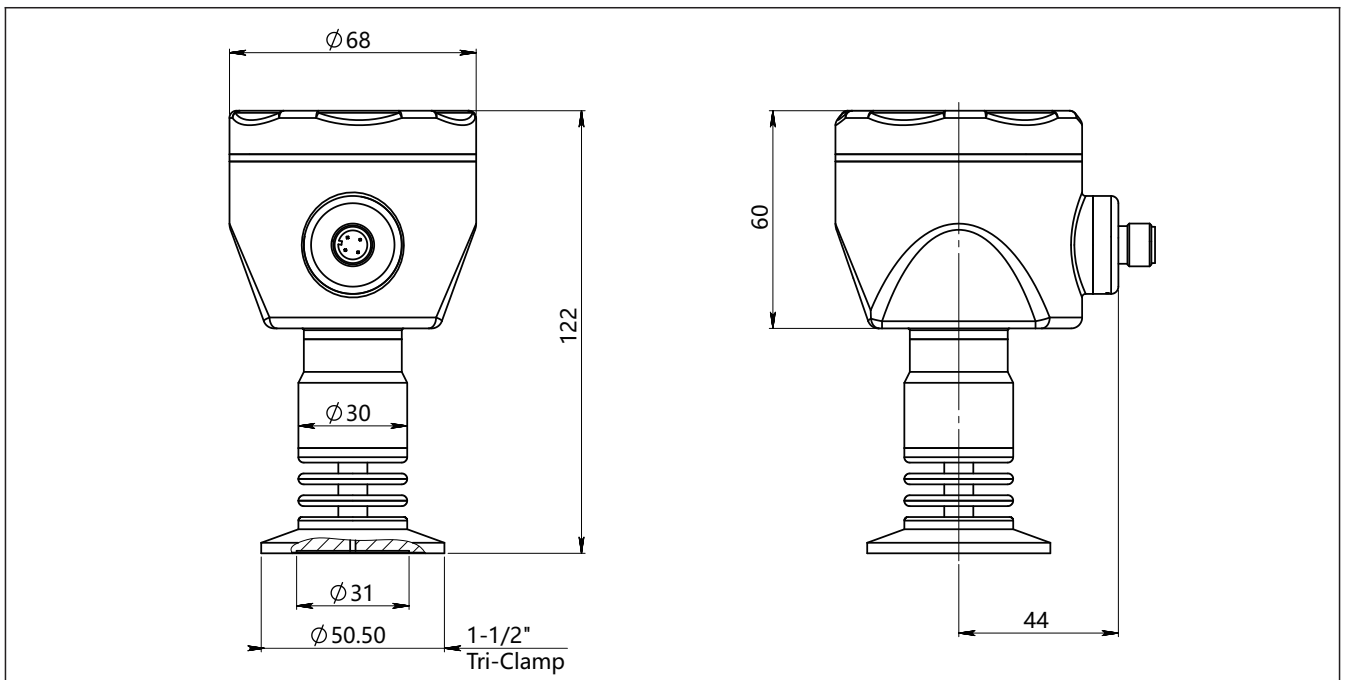
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Product drawing and dimension

Drawing and dimension with display(C)/ without display (A) vertical installation(F1)(unit:mm)



High-temperature drawing and dimension with display(C)/ without display (A) horizontal installation(F2)(unit:mm)



## Product drawing and dimension

### Process connection (K01-K08)(unit: mm)

Installation Sketches

Dimension

Standard	Specification	Size(ΦD)	Diaphragm size (ΦM)
Tri-Clamp	1-1/2"	50.5	31
Tri-Clamp	2"	64	42
DIN32676	DN32	50.5	31
DIN32676	DN40	50.5	31
DIN32676	DN50	64	42
ISO2852	DN38	50.5	31
ISO2852	DN40	64	42
ISO2852	DN51	64	42

### Process connection (K09-K11)(unit: mm)

Installation Sketches

Dimension

Standard	Specification	Size(G)	Diaphragm size(Φ M)
DIN11851	DN25	Rd 52*1/6	20
DIN11851	DN40	Rd 65*1/6	31
DIN11851	DN50	Rd 78*1/6	42

### Process connection (K12-K13)(unit: mm)

Installation Sketches

Dimension

Standard	Specification	Size(G)	Diaphragm size(ΦM)
SMS	1-1/2"	Rd 60*1/6	31
SMS	2"	Rd 70*1/6	42

### Process connection (K14-K15)(unit: mm)

Installation Sketches

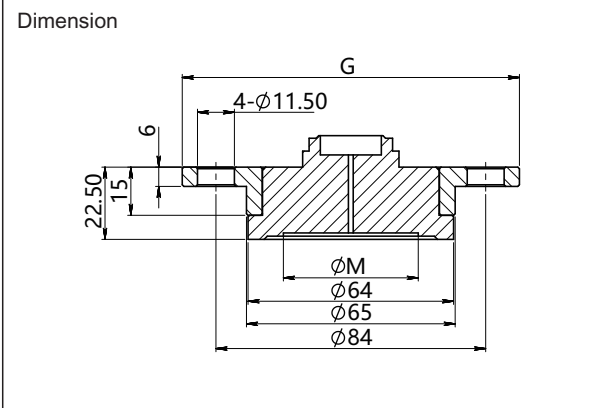
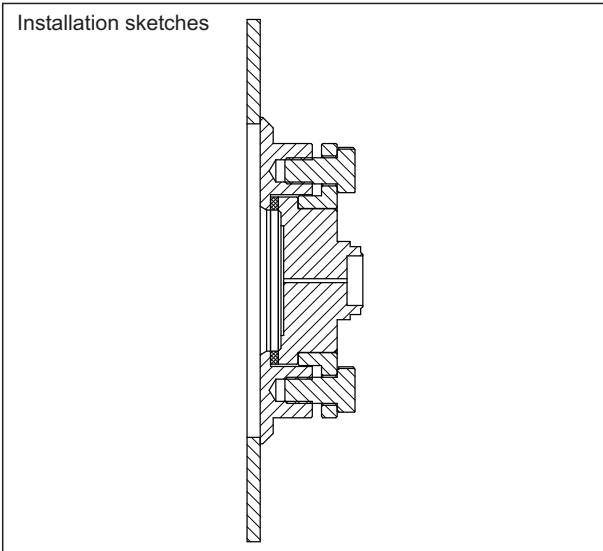
Dimension

Standard	Specification	Size(G)	Diaphragm size(ΦM)
IDF	1-1/2"	IDF 1-1/2"	31
IDF	2"	IDF 2"	42

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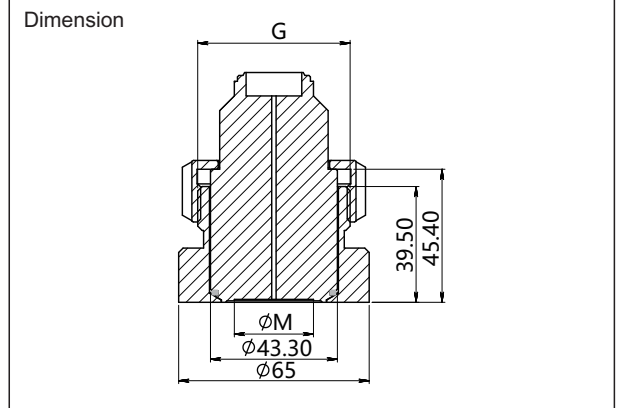
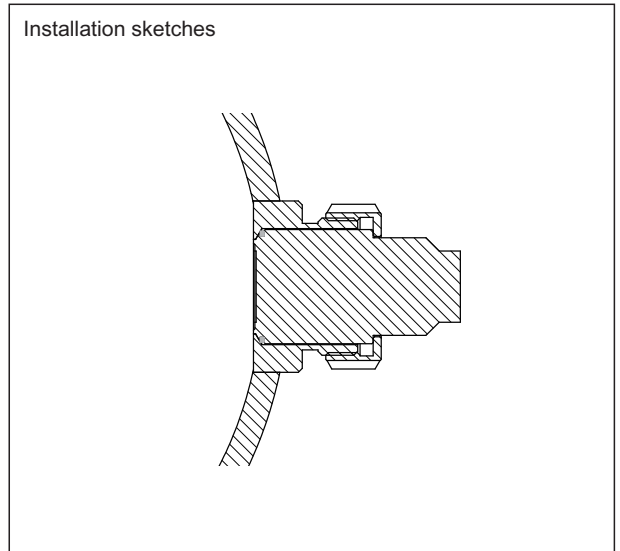
## Product drawing and dimension

Process connection (K18) (unit: mm)



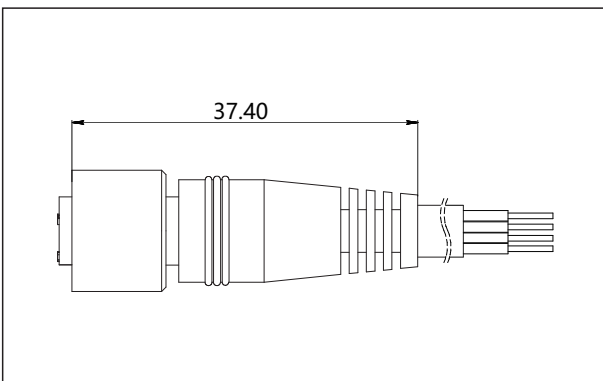
Standard	Specification	Size(G)	Diaphragm size(ΦM)
DRD	DN50	105	42

Process connection (K20) (unit: mm)

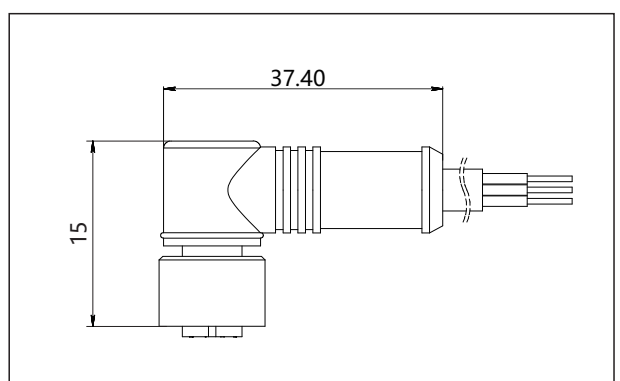


Standard	Specification	Size(G)	Diaphragm size(ΦM)
Normal	Standard	Rd 52*1/6	27

Aviation female plug straighter(J1) (unit: mm)



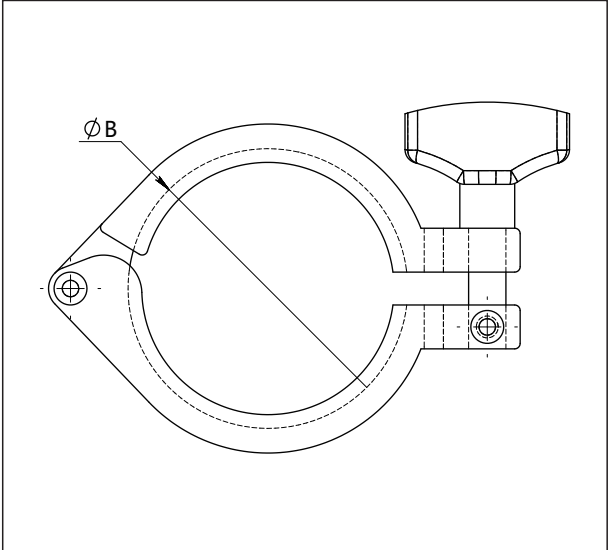
Aviation female plug elbow(J2) (unit: mm)



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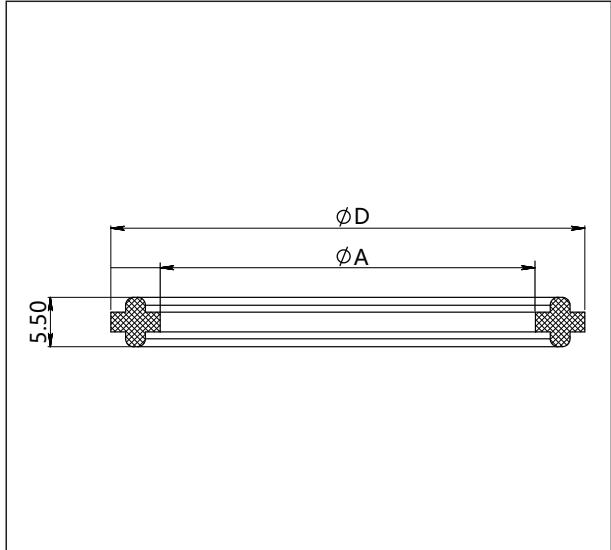
Product drawing and dimension

Clamp(G1-G2)(unit: mm)



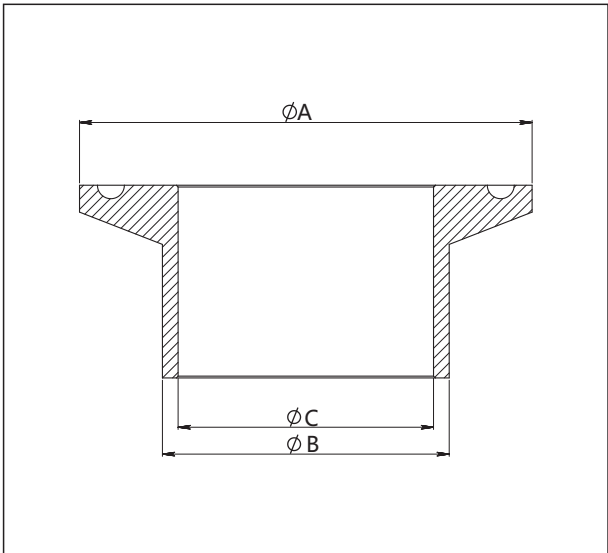
Standard	Specification	Dimension(ΦB)
Tri-Clamp	1-1/2"	53.9
Tri-Clamp	2"	67.4

O-ring (M1-M2) (unit: mm)



Standard	Specification	Size(ΦD)	Size(ΦA)
Tri-Clamp	1-1/2"	50.5	35
Tri-Clamp	2"	64	47.8

Welding adaptor(Z1-Z1)(unit: mm)



Standard	Specification	Size(ΦA)	Size(ΦB)	Size(ΦC)
Tri-Clamp	1-1/2"	50.5	38	35.6
Tri-Clamp	2"	64	51	48.6

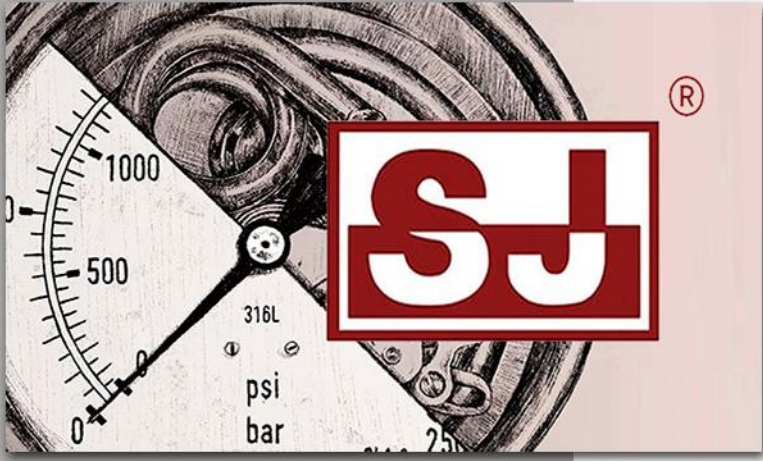
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## Ordering information chapter

Item	Parameters	Code	Instruction	(*)fast delivery available
	Model	MSSMP858-TSF	Monosilicon gauge pressure transmitter	
Sensor	Separator	-	Detailed specifications as following	
	Pressure range code	S403G	Nominal value(URL): 40kPa	*
		S254G	Nominal value(URL): 250kPa	*
		S105G	Nominal value(URL): 1MPa	*
		S305G	Nominal value(URL): 3MPa	*
	Sensor seal	F	Stainless steel welding seal	
Electrical connction	Separator	-	Detailed specifications as following	
	Electrical connction	F1	Stainless steel terminal, aviation plug M12*1 (4 pin) (H2), IP67,vertical mounting	*
		F2	Stainless steel terminal, aviation plug M12*1 (4 pin) (H2), IP67,horizontal mounting	*
Output	Separator	-	Detailed specifications as following	
	Output signal	H	4-20mA+HART two wire, power supply: 16.5-55VDC	*
		F	4-20mA two wire, power supply: 10.5-55VDC	*
	Display	C	LCD display	*
		A	Without LCD display	
Process connection	Separator	-	Detailed specifications as following	
	Process connector material	4	Stainless steel SUS304	*
		6	Stainless steel SUS316	
	Connection type	NT	Standard connection, suitable medium temperature -25-85°C	*
		HT	With Cooling Element, suitable medium temperature -40-150°C	*
	Isolation fluid filling	F	Sanitary Filling Fluid, Neobee M-20	*
		S	Sillicon oil, suitable medium temperature: -45-205°C	*
	Isolation diaphragm material	S	SUS316L	*
		H	Hastelloy C	
	Process connection specifications	K01	Tri-Clamp 1-1/2", max measuring range: 2MPa	*
		K02	Tri-Clamp 2", max measuring range: 2MPa	*
		K03	DIN32676 DN32, max measuring range: 1.6MPa	
		K04	DIN32676 DN40, max measuring range: 1.6MPa	
		K05	DIN32676 DN50, max measuring range: 1.6MPa	
		K06	ISO2852 DN38, max measuring range: 4MPa	
		K07	ISO2852 DN40, max measuring range: 4MPa	
K08		ISO2852 DN51, max measuring range: 2.5MPa		

Ordering information chapter

		K09	DIN11851 DN25, max measuring range: 2.5MPa	
		K10	DIN11851 DN40, max measuring range: 2.5MPa	
		K11	DIN11851 DN50, max measuring range: 2.5MPa	
		K12	SMS DN1-1/2", max measuring range: 2.5MPa	
		K13	SMS DN2", max measuring range: 2.5MPa	
		K14	IDF DN1-1/2", max measuring range: 2MPa	
		K15	IDF DN2", max measuring range: 2.MPa	
		K18	DRD, max measuring range: 2.5MPa	
		K20	Plug in tube flush sanitary-clamp, max mesuring range: 2MPa	
Additional option	Separator	-	Detailed specifications as following	
	Electrical connection accessory	/J1	Aviation female plug (straighter) with 2m cable, 4 pin, M12*1, IP67	
		/J2	Aviation female plug (elbow) with 2m cable, 4 pin, M12*1, IP67	
		/J4	Aviation female plug (straighter) without cable, 4 pin, M12*1, IP67	
		/J5	Aviation female plug (elbow) without cable, 4 pin, M12*1, IP67	
	Process connection accessory	/G1	1.5" Tri-clamp	
		/G2	2" Tri-clamp	
		/M1	1.5" sealing gasket, material: silicon rubber, process temperature range: -60-200°C (Approved by FDA)	
		/M2	2" sealing gasket, material: silicon rubber, process temperature range: -60-200°C (Approved by FDA)	
		/Z1	Welding adapter for 1-1/2" tri-clamp (Accord with regulation 74-06 of 3A certificate)	
		/Z2	Welding adapter for 2" tri-clamp (Accord with regulation 74-06 of 3A certificate)	
	Calibration report	/Q1	Calibration report provided by our company	
	Approvals (multiple)	/I1	Intrinsic safety certificate, ExialICT4, NEPSI (Please consult engineers for details)	
		/F3	CE certificate (Please consult engineers for details)	
		/H1	3-A certificate (Please consult engineers for details)	
	Wetted parts treatment	/G1	Ungrease treatment	
		/G2	Electropolishing treatment	
Note1: The process connections accord with regulation 74-06 of 3A certificate				



# rsIMMA

*Elementos For Manufacturing Processes*



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