



CONTROLES DIRECCIONALES

E10

VÁLVULAS DIRECCIONALES DE OPERACION MECÁNICA



油研工業株式会社

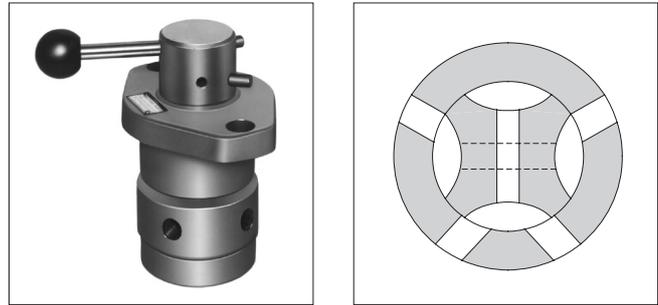


Mechanically Operated Directional Valves

These valves are chiefly used to shift the pilot circuit. Rotary Type Directional Valves and Cam Operated Type Directional Valves are available.

Rotary Type Directional Valves

These valves are used to rotate the spool either manually or by way of cam and shift the direction of oil flow. The detented mechanism incorporated in these valves prevents the valve from being changed over by itself due to vibrations or any other shocks.



Specifications

Model Numbers		Rated Flow L/min (U.S.GPM)	Max. Operating Pressure MPa (PSI)	Max. T-Line Pressure MPa (PSI)	Approx. Mass kg (lbs.)	
Threaded Connection	Sub-plate Mounting				DRT Type	DRG Type
DRT-02-*D*-20*	DRG-02-*D*-20*	16 (4.2)	7 (1020)	7 (1020) *	4.7 (10.4)	3.4 (7.5)

★ When a back pressure of more than 3 MPa (435 PSI) is generated in the tank port, be sure to use External Drain Type.

Model Number Designation

F-	DR	G	-02	-2	D	2	-A	-R	-20	*
Special Seals	Series Connection	Type of Mounting	Valve Size	No. of Valve Position	Spool-Spring Arrangement	Spool Type	Operation Type	Drain Connection	Design Number	Design Standards
F: Special seals for phosphate ester type fluids (Omit if not required)	DR: Rotary Type Directional Valve	T: Threaded Connection G: Sub-plate Mounting	02 02	2 3	D: No-spring Detented	2 4	A: Reversing Dog B: Reversing Dog & Manual C: Manual	None: Intrenal Drain R: External Drain	20 20	None: Japanese Std. "JIS" 80: European Design Std. 90: N. American Design Std. None: Japanese Std. "JIS" & European Design Std. 90: N. American Design Std.

Note: When selecting the Model type, be sure to give the model number from the following Graphic Symbols. No combinations other than those in the table below are allowed.

Graphic Symbols

No. of Position	2-Position Type			3-Position Type
	Reversing Dog Operation	Reversing Dog & Manual Operation	Manual Operation	Manual Operation
Graphic Symbols				
Model No.	DR*-02-2D2-A	DR*-02-2D2-B	DR*-02-2D2-C	DR*-02-3D4-C

Instructions

Changeover Torque

When the pressure of pressure port "P" and cylinder port "A" (or "B") is set to 7 MPa (1020 PSI), the valve changeover torque will be as right side table:

Changeover Torque

Tank Port Back Pres. MPa (PSI)	Torque Nm (in. lbs.)
0	1.0 (8.9)
3 (435)	4.8 (42.5)

2-Way directional valves

Be sure to use the External Drain Type Valve of spool type "2" and plug the tank port.



Sub-plates

Drain Connection	Japanese Standard "JIS"		European Design Standard		N.American Design Standard		Approx. Mass kg (lbs.)
	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	
For Internal Drain	DRGM-02-20	Rc 1/4	DRGM-02-2080	1/4 BSPF	DRGM-02-2090	1/4 NPT	1.9 (4.2)
	DRGM-02X-20	Rc 3/8	DRGM-02X-2080	3/8 BSPF	DRGM-02X-2090	3/8 NPT	
For External Drain	DRGM-02-R-20	Rc 1/4	DRGM-02-R-2080	1/4 BSPF	DRGM-02-R-2090	1/4 NPT	
	DRGM-02X-R-20	Rc 3/8	DRGM-02X-R-2080	3/8 BSPF	DRGM-02X-R-2090	3/8 NPT	

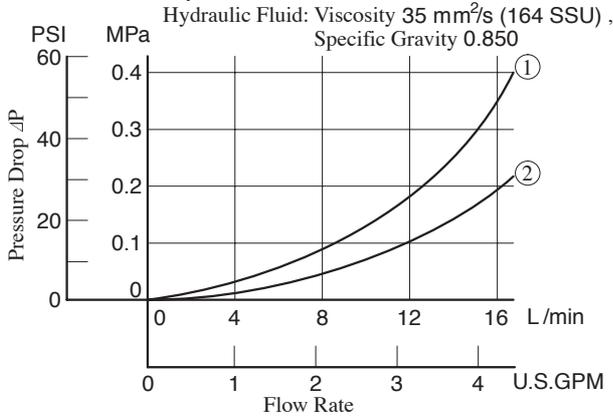
- Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.

Mounting Bolts

The Sub-plate Mounting Type Valves (DRG-02) only are furnished with the following mounting bolts.

Model Numbers	Socket Head Cap Screw (5 Pcs.)	
	Japanese Standard "JIS" European Design Standard	N. American Design Standard
DRG-02	M8 × 45 Lg.	5/16-18 UNC × 1-3/4 Lg.

Pressure Drop



Valve Type	Pressure Drop Curve No.			
	P→A	B→T	P→B	A→T
2D2	②	②	②	②
3D4	②	②	①	②

1. For any other viscosity, multiply by the factors in the table below.

Viscosity	mm ² /s	15	20	30	40	50	60	70	80	90	100
	SSU	77	98	141	186	232	278	324	371	417	464
Factor		0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

2. For any other specific gravity (G'), the pressure drop (ΔP') may be obtained from the formula below.

$$\Delta P' = \Delta P (G'/0.850)$$

DRT-02- *D* - *-20/2080/2090

● Type "A" : Reversing Dog Operation

● Type "B": Reversing Dog and Manual Operation

● Type "C": Manual Operation

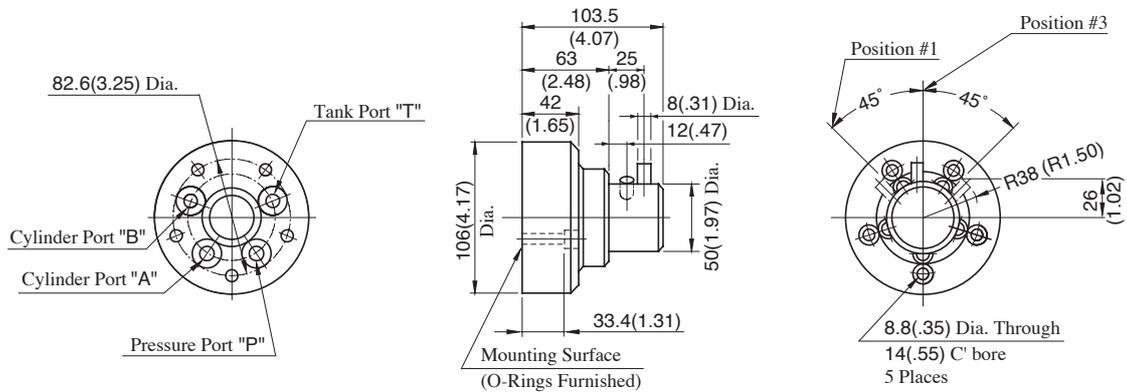
Model Numbers	"C" Thd.
DRT-02- *D* - *-20	Rc 1/4
DRT-02- *D* - *-2080	1/4 BSPF
DRT-02- *D* - *-2090	1/4 NPT

DIMENSIONS IN MILLIMETRES (INCHES)

For other dimensions, refer to "Reversing Dog Operation".

DRG-02-*D*-*20/2090

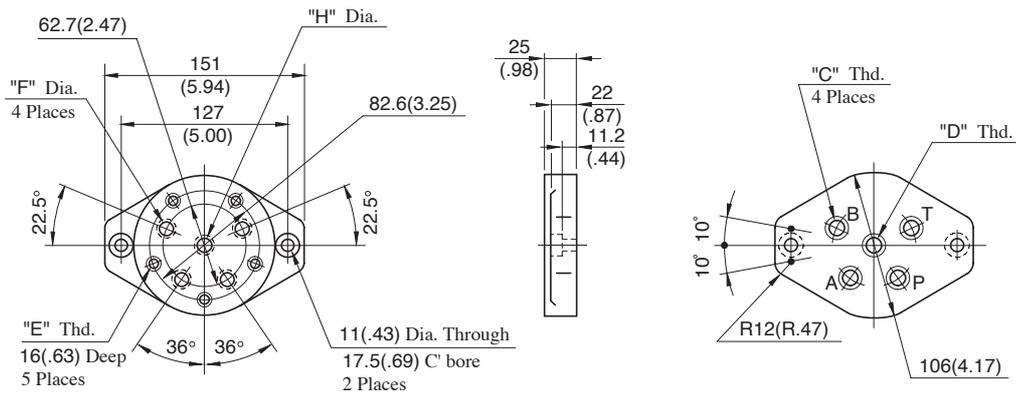
● **Type "A": Reversing Dog Operation**



For information on Type "B": reversing Dog and Manual Operation and Type "C": Manual Operation, see DRT-02 on the [previous page](#).

**DIMENSIONS IN
MILLIMETRES (INCHES)**

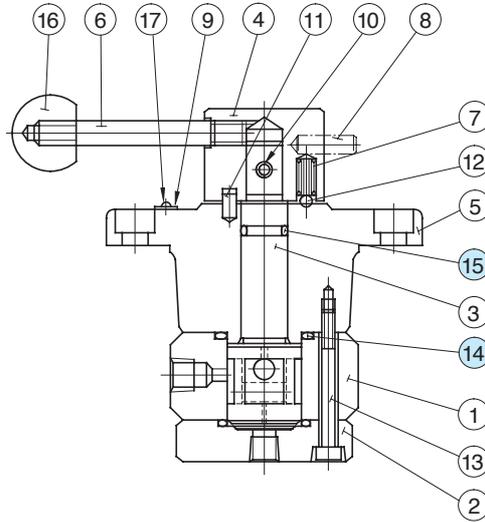
Sub-plates : DRGM-⁰²_{02X}-*20/2080/2090



Sub-plate Model Numbers	"C" Thd.	"D" Thd.	"E" Thd.	mm (Inches)		Remarks
				F	H	
DRGM-02-20 DRGM-02X-20	Rc 1/4 Rc 3/8	—	M8	11 (.43)		For Internal Drain
DRGM-02-2080 DRGM-02X-2080	1/4 BSP.F 3/8 BSP.F	—	M8	11.7 (.46)	—	
DRGM-02-2090 DRGM-02X-2090	1/4 NPT 3/8 NPT	—	5/16-18 UNC	11 (.43)		
DRGM-02-R-20 DRGM-02X-R-20	Rc 1/4 Rc 3/8	Rc 1/4	M8	11 (.43)	11 (.43)	For External Drain
DRGM-02-R-2080 DRGM-02X-R-2080	1/4 BSP.F 3/8 BSP.F	1/4 BSP.F	M8	11.7 (.46)	11.7 (.46)	
DRGM-02-R-2090 DRGM-02X-R-2090	1/4 NPT 3/8 NPT	1/4 NPT	5/16-18 UNC	11 (.43)	11 (.43)	

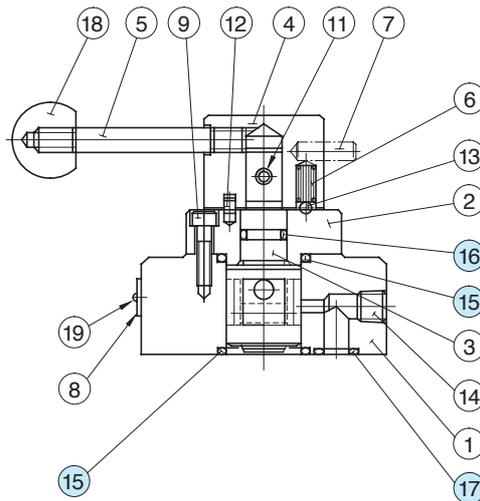
■ List of Seals

DRT-02- *D* - *-20/2080/2090



Item	Name of Parts	Part Numbers	Qty.	Remarks
14	O-Ring	SO-NB-G35	2	Included in Seal Kit
15	O-Ring	SO-NA-P16	1	(Kit No.: KS-DRT-02-20)

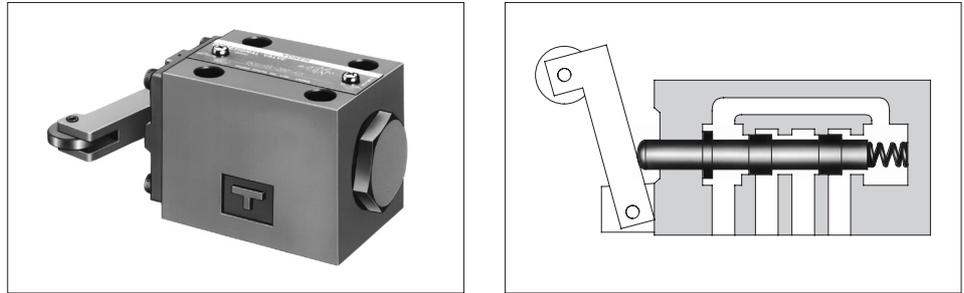
DRG-02- *D* - *-20/2090



Item	Name of Parts	Part Numbers	Qty.	Remarks
15	O-Ring	SO-NB-G35	2	Included in Seal Kit (Kit No.: KS-DRG-02-20)
16	O-Ring	SO-NA-P16	1	
17	O-Ring	SO-NB-P16	4	

Cam Operated Directional Valves

These valves may be used to shift the direction of oil flow by depressing the spool by way of a cam.



Specifications

Model Numbers		Max. Flow * L/min (U.S.GPM)	Max. Operating Pressure MPa (PSI)	Max. T-Line Pressure MPa (PSI)	Approx. Mass kg (lbs.)	
Threaded Connection	Sub-plate Mounting				DCT Type	DCG Type
DCT-01-2B*-40*	DCG-01-2B*-40*	30 (7.9)	21 (3050)	7 (1020)	1.1 (2.4)	1.1 (2.4)
DCT-03-2B*-50*	DCG-03-2B*-50*	100 (26.4)	25 (3630)	10 (1450)	4.5 (9.9)	3.8 (8.4)

★ Max. flow indicates the ceiling flow which does not affect the normal function (changeover) of valves.

Model Number Designation

F-	DC	T	-01	-2	B	2	-R	-40	*
Special Seals	Series Number	Type of Connection	Valve Size	No. of Valve Position	Spool-Spring Arrangement	Spool Type	Roller Position	Design Number	Design Standards
F: Special seals for phosphate ester type fluids (Omit if not required)	DC: Cam Operated Directional Valve	T: Threaded Connection	01	2	B: Spring Offset	2 3 8		40	None: Japanese Standard "JIS" 80: European Design Standard 90: N. American Design Standard None: Japanese Standard "JIS" & European Design Standard 90: N. American Design Standard
			03					50	
		G: Sub-plate Mounting	01					40	
			03					50	

Sub-plates

Valve Model Numbers	Japanese Standard "JIS"		European Design Standard		N. American Design Standard		Approx. Mass kg (lbs.)
	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	Sub-plate Model Numbers	Thread Size	
DCG-01	DSGM-01-31	Rc 1/8	DSGM-01-3180	1/8 BSP.F	DSGM-01-3190	1/8 NPT	0.8 (1.8)
	DSGM-01X-31	Rc 1/4	DSGM-01X-3180	1/4 BSP.F	DSGM-01X-3190	1/4 NPT	0.8 (1.8)
	DSGM-01Y-31	Rc 3/8	—	—	DSGM-01Y-3190	3/8 NPT	0.8 (1.8)
DCG-03	DSGM-03-41	Rc 3/8	DSGM-03-2180	3/8 BSP.F	DSGM-03-2190	3/8 NPT	3.0 (6.6)
	DSGM-03X-41	Rc 1/2	DSGM-03X-2180	1/2 BSP.F	DSGM-03X-2190	1/2 NPT	3.0 (6.6)
	DSGM-03Y-41	Rc 3/4	DSGM-03Y-2180	3/4 BSP.F	DSGM-03Y-2190	3/4 NPT	4.7 (10.4)

● Sub-plates are available. Specify the sub-plate model number from the table above. When sub-plates are not used, the mounting surface should have a good machined finish.



Mounting Bolts

Socket head cap screws in the table below are included.

Model Numbers	Socket Head Cap Screw			Tightening Torque Nm (in. lbs)
	Japanese Standard "JIS" European Design Standard	N. American Design Standard	Qty.	
DCT-01	M5 × 45 Lg.	No. 10-24 UNC × 1-3/4 Lg.	2	5-7 (43-60)
DCG-01	M5 × 45 Lg.	No. 10-24 UNC × 1-3/4 Lg.	4	5-7 (43-60)
DCG-03	M6 × 35 Lg.	1/4-20 UNC × 1-1/2 Lg.	4	12-15 (105-130)

Direction of Oil Flow for Roller Position

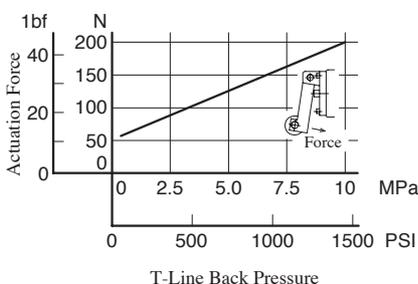
Model Numbers	Graphic Symbols	Roller Position and Direction of Oil Flow	
		Roller Stroke from Offset Position mm(Inches)	
		Extended(Offset)	Depressed
DCT DCG ^{01-2B2}		$P \rightarrow B$ $A \rightarrow T$	$P \rightarrow A$ $B \rightarrow T$
DCT DCG ^{01-2B3}		$P \rightarrow B$ $A \rightarrow T$	$P \rightarrow A$ $B \rightarrow T$
DCT DCG ^{01-2B8}		$P \rightarrow B$ A&T ports blocked	$P \rightarrow A$ B&T ports blocked
DCT DCG ^{03-2B2}		$P \rightarrow A$ $B \rightarrow T$	$P \rightarrow B$ $A \rightarrow T$
DCT DCG ^{03-2B3}		$P \rightarrow A$ $B \rightarrow T$	$P \rightarrow B$ $A \rightarrow T$
DCT DCG ^{03-2B8}		$P \rightarrow A$ B&T ports blocked	$P \rightarrow B$ A&T ports blocked

Instructions

Valve Type "2B8"

Tank port "T" functions as a drain port. Directly connect it to the reservoir. [Max. allowable back pressure 0.35 MPa (50 PSI)].

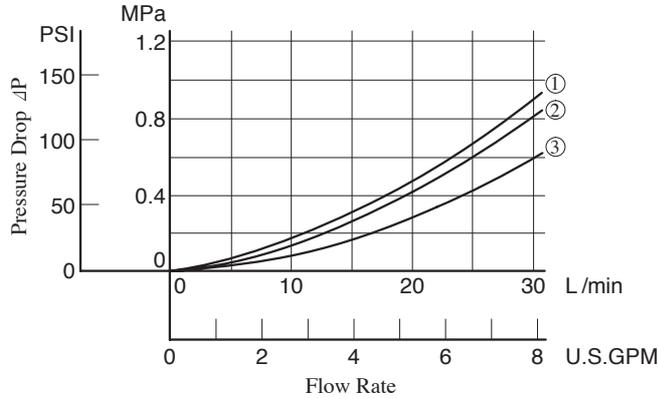
Actuation Force



Pressure Drop

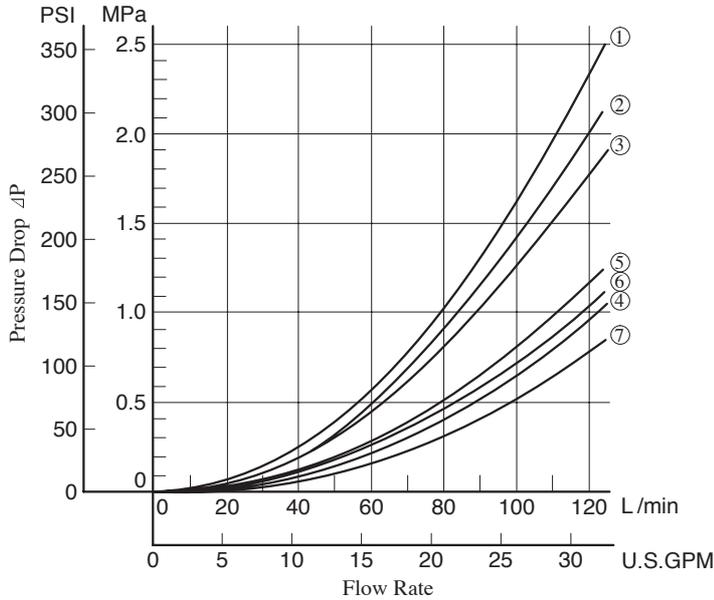
Pressure drop curves based on viscosity of 35 mm²/s (164 SSU) and specific gravity of 0.850.

DCT DCG -01



Model Numbers	Pressure Drop Curve No.			
	P→A	B→T	P→B	A→T
DCT-01-2B2	①	①	②	①
DCT-01-2B3	②	—	②	—
DCG-01-2B2	②	②	③	③
DCG-01-2B3	③	—	③	—

DCT DCG -03



Model Numbers	Pressure Drop Curve No.			
	P→A	B→T	P→B	A→T
DCG-03-2B2	②	①	④	④
DCG-03-2B3	③	②	⑦	⑦
DCG-03-2B8	⑥	—	⑤	—

● For any other viscosity, multiply the factors in the table below.

Viscosity	mm ² /s	15	20	30	40	50	60	70	80	90	100
	SSU		77	98	141	186	232	278	324	371	417
Factor		0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

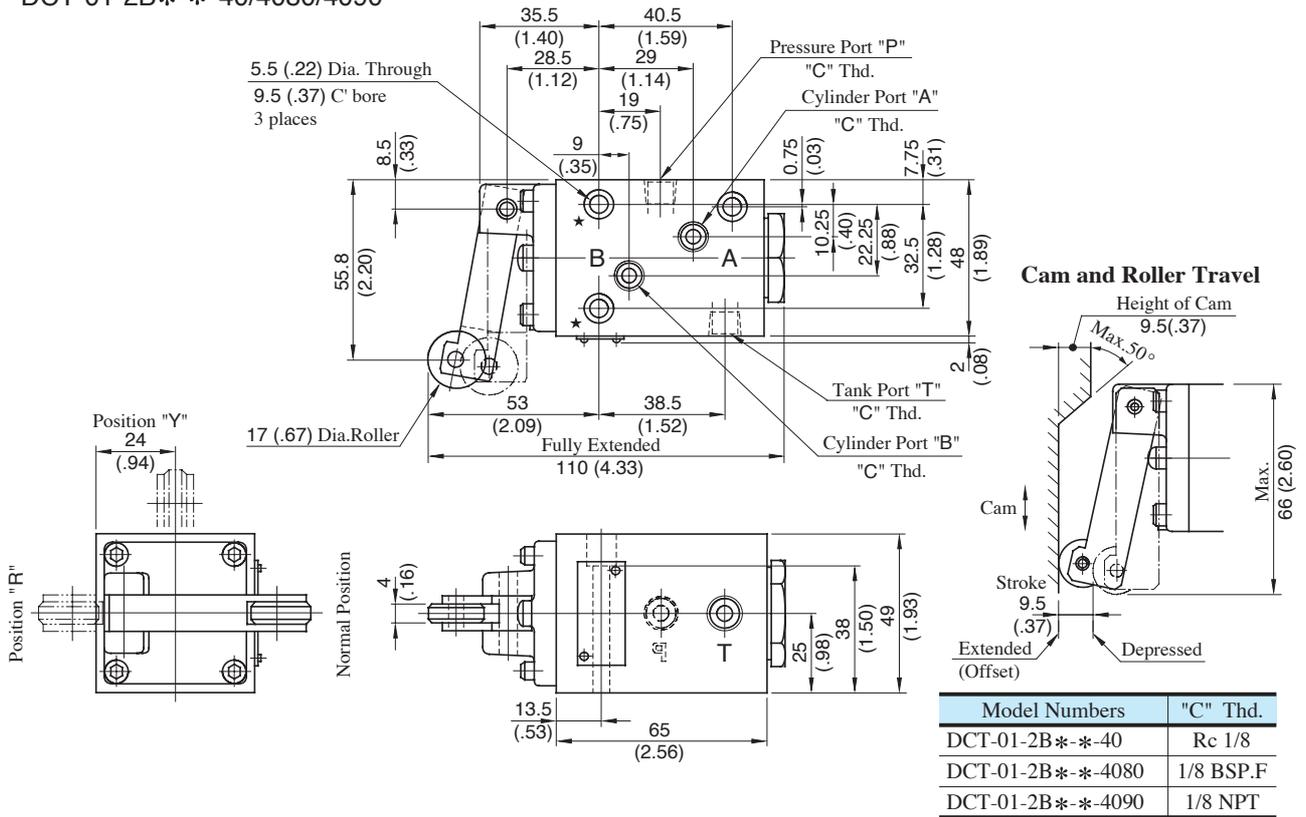
● For any other specific gravity (G'), the pressure drop (ΔP') may be obtained from the formula below.

$$\Delta P' = \Delta P (G'/G)$$

where, ΔP is a value on the above chart and G is 0.850.



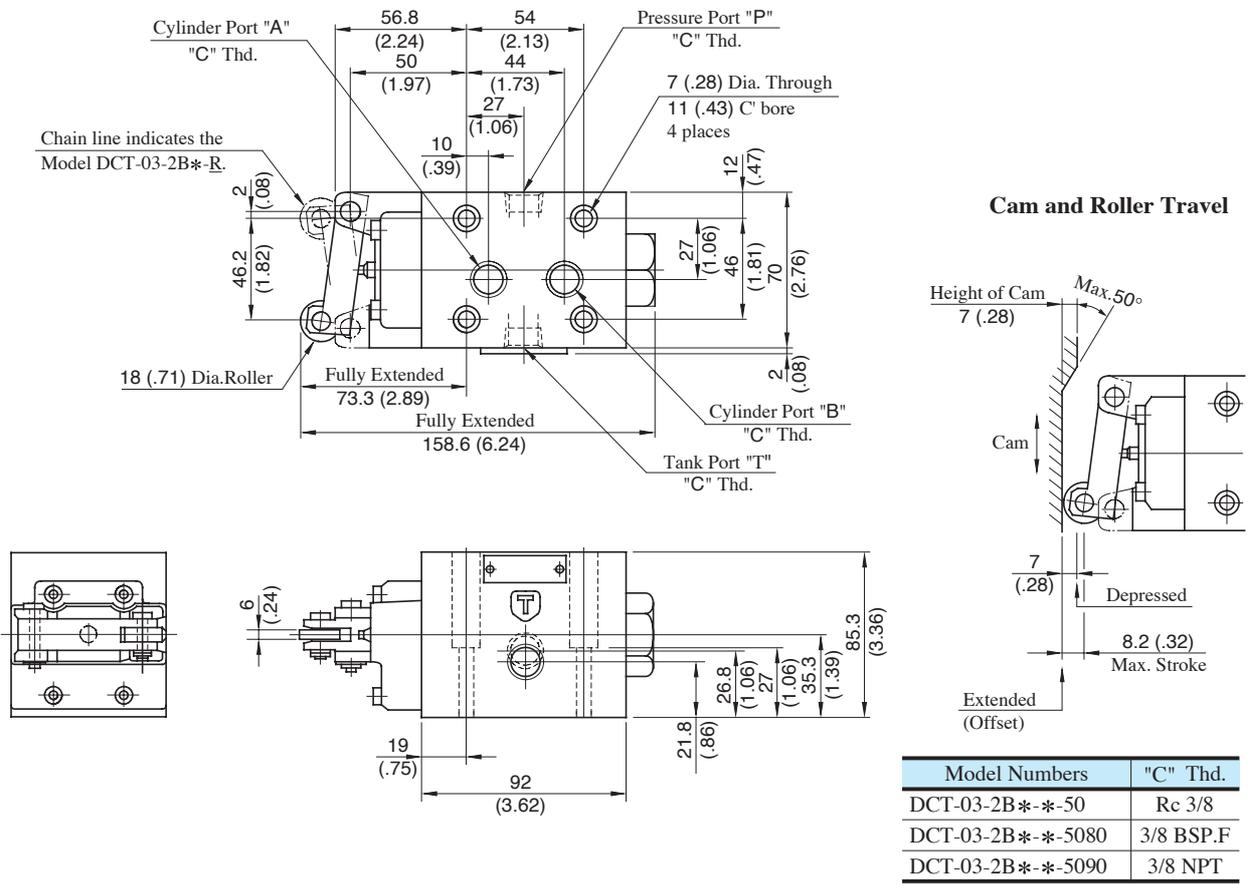
DCT-01-2B*-*-40/4080/4090



Note: When mounting the valve, be sure to use two mounting holes marked with ★.

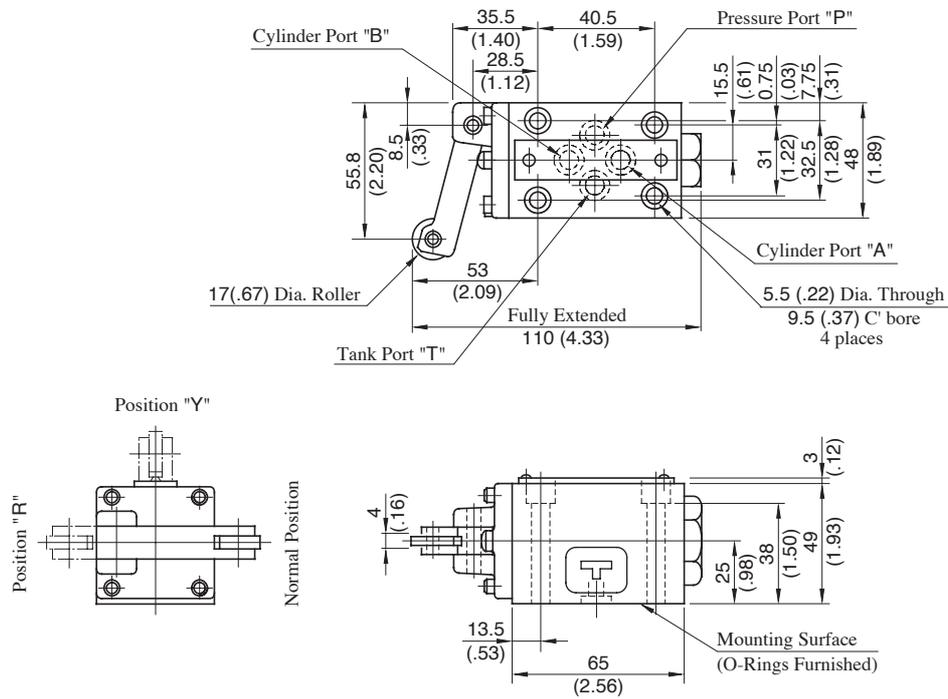
DIMENSIONS IN MILLIMETRES (INCHES)

DCT-03-2B*-*-50/5080/5090



DCG-01-2B*-**-40/4090

Mounting Surface: ISO 4401-AB-03-4-A



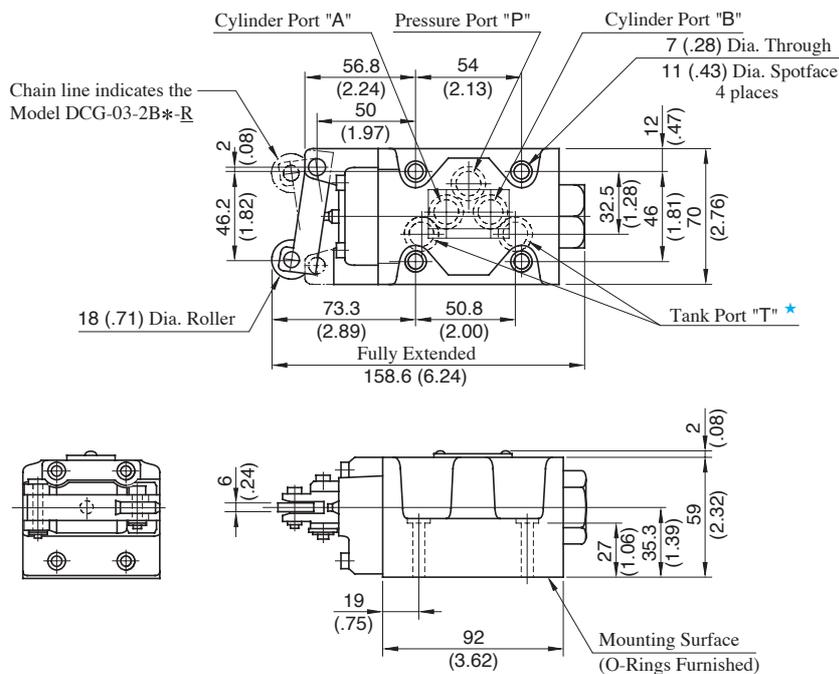
Note1: For the cam and roller travel, see DCT-01 in the [previous page](#).

Note2: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in [page 356](#).

DIMENSIONS IN MILLIMETRES (INCHES)

Mounting Surface: ISO 4401-AC-05-4-A

DCG-03-2B*-**-50/5090



★. Although the tank port is shown on the left in our sub-plate, either may be used.

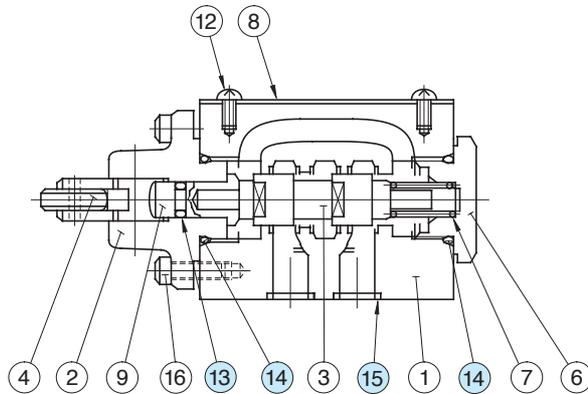
Note1: For the cam and roller travel, see DCT-03 in the [previous page](#).

Note2: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in [page 373](#).



■ List of Seals

DCT-01-2B*-*-40/4080/4090
 DCG-01-2B*-*-40/4090



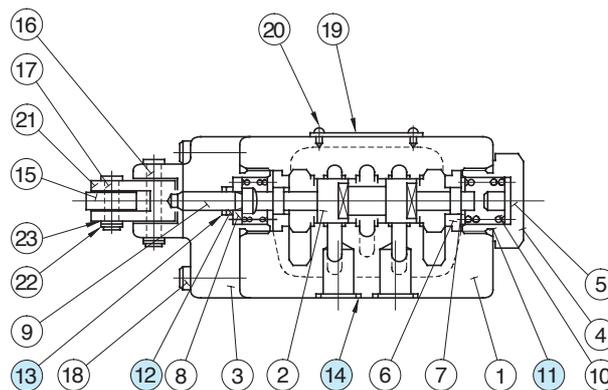
● List of Seal Kit No.

Item	Name of Parts	Part Numbers	Quantity	
			DCT-01	DCG-01
13	O-Ring	SO-NA-P5	1	1
14	O-Ring	SO-NB-P18	2	2
15	O-Ring	SO-NB-P9	0	4

Valve Mdel Numbers	Seal Kit Numbers
DCT-01-2B*-*-40/4080/4090	KS-DCT-01-40
DCG-01-2B*-*-40/4090	KS-DCG-01-40

Note: When ordering the o-rings, please specify the seal kit number from the table right.

DCT-03-2B*-*-50/5080/5090
 DCG-03-2B*-*-50/5090



● List of Seal Kit No.

Item	Name of Parts	Part Numbers	Quantity	
			DCT-03	DCG-03
11	O-Ring	SO-NB-P21	2	2
12	O-Ring	SO-NA-P6	1	1
13	Back Up Ring	SO-BE-P6	1	1
14	O-Ring	SO-NB-A014	0	5

Valve Mdel Numbers	Seal Kit Numbers
DCT-03-2B*-*-50/5080/5090	KS-DCT-03-50
DCG-03-2B*-*-50/5090	KS-DCG-03-50

Note: When ordering the seals, please specify the seal kit number from the table right.



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